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**Chromate Electrogalvanized steel sheet "RIVER ZINC F" with  
Anti-fingerprint Property and High Corrosion Resistance**

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**Synopsis :**

A new product RIVER ZINC F, an electrogalvanized steel sheet with special resin and chromate coating, has been developed for its anti-fingerprint property and high corrosion resistance. Kawasaki Steel has succe

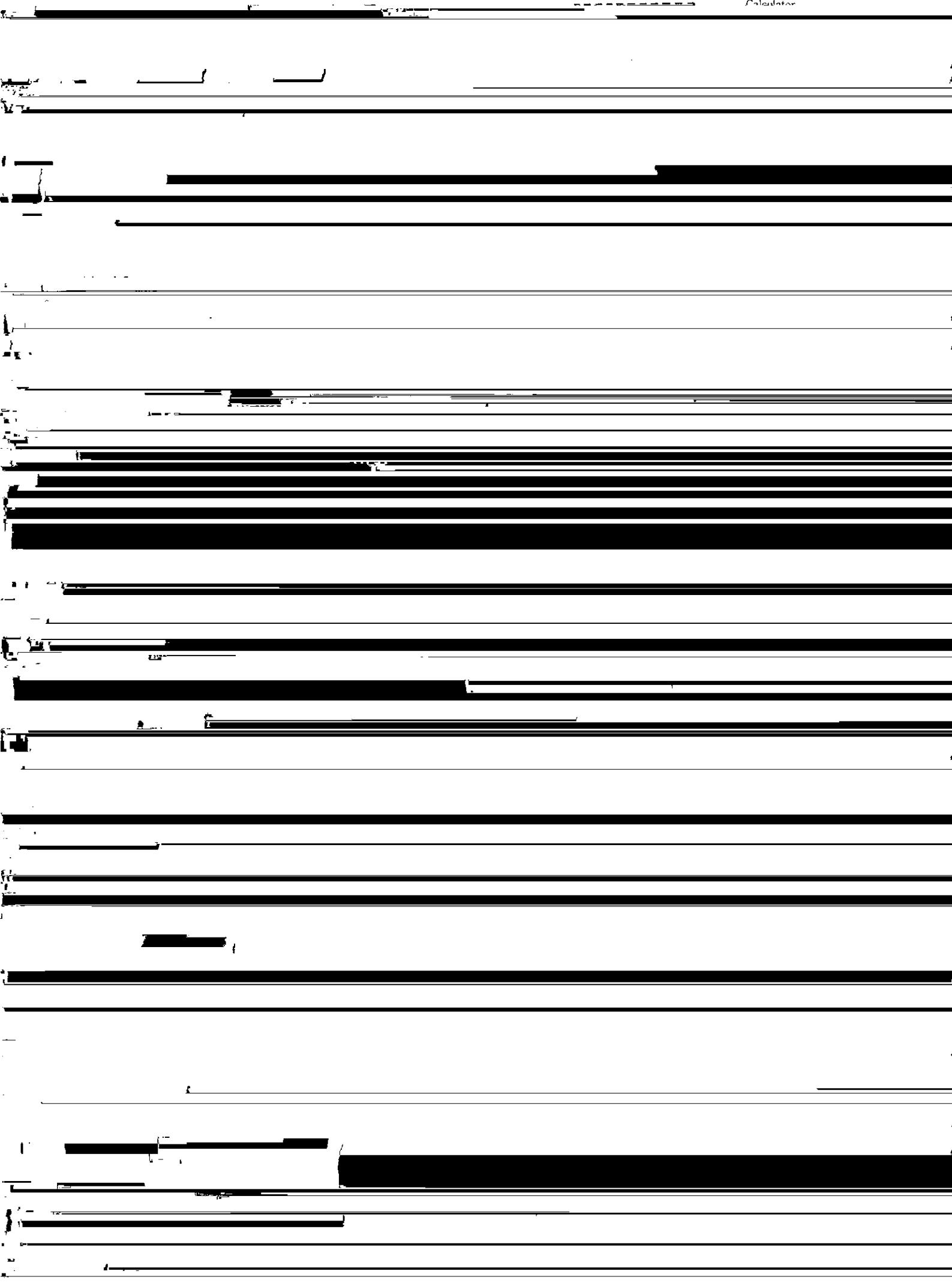
# Chromate Electrogalvanized steel sheet "RIVER ZINC F" with Anti-fingerprint Property and High Corrosion Resistance\*<sup>1</sup>

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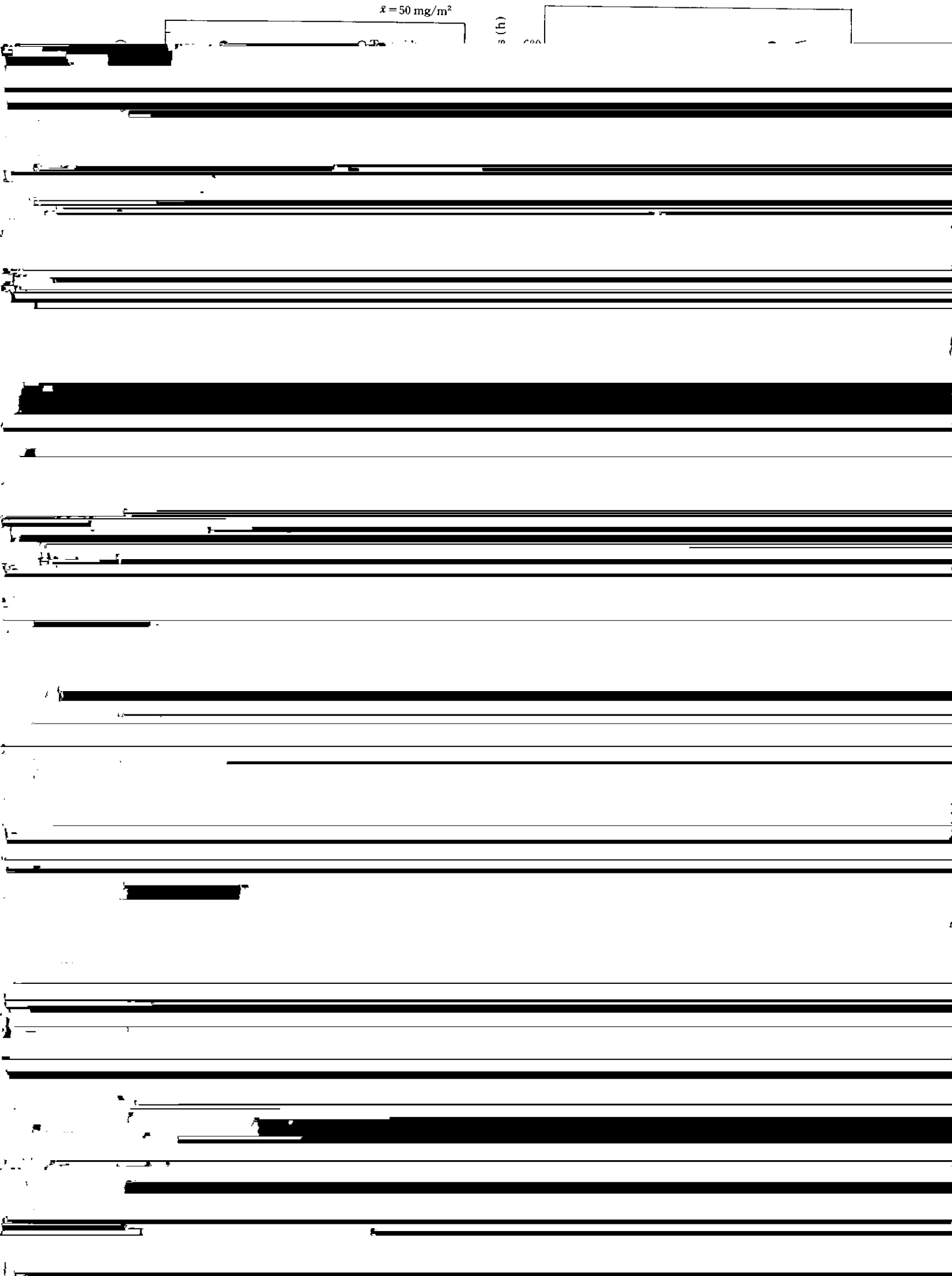
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*A new product RIVER ZINC F, an electrogalvanized steel sheet with anti-fingerprint property and high corrosion resistance.*



$\bar{x} = 50 \text{ mg/m}^2$

s (h)

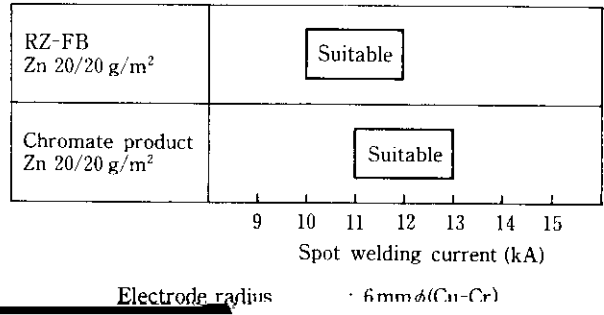


**Table 4** Corrosion resistance of formed portion—SST  
time (h) until .5% white rust appears

**Table 6** Resistance to organic solvent

**Table 9** Paint adhesion of RZ-FB by tape peeling test

Resin coating weight (mg/m <sup>2</sup> )	Primary adhesion		Wet adhesion* <sup>(1)</sup>	
	Erichsen 5 mm* <sup>(2)</sup>	Du Pont impact* <sup>(3)</sup>	Erichsen 5 mm* <sup>(2)</sup>	Du Pont impact* <sup>(3)</sup>
300	○	○	○	△
500	◎	○	○	○
1 000	◎	○	○	○



\*<sup>(3)</sup> 1/2 inch x 500 g x 50 cm

**Fig. 7** Current range of single spot welding for RZ-FB and chromate product

able current range for spot welding of the product is lower than that for the conventional chromate product. The number of continuous welds is 8000, which is

(2) The special resin, which is of the alkyd type containing a colloidal silica, is coated on chromate electrogalvanized sheets using a roll coater in KM-RCEL. (3) RZ-FB with chromium coating of 100 mg/m<sup>2</sup> and

fore, RZ-FB is believed to possess excellent weldability.

more than 800 mg/m<sup>2</sup> of the resin coating weight, passed more than 500 h of salt spray test.