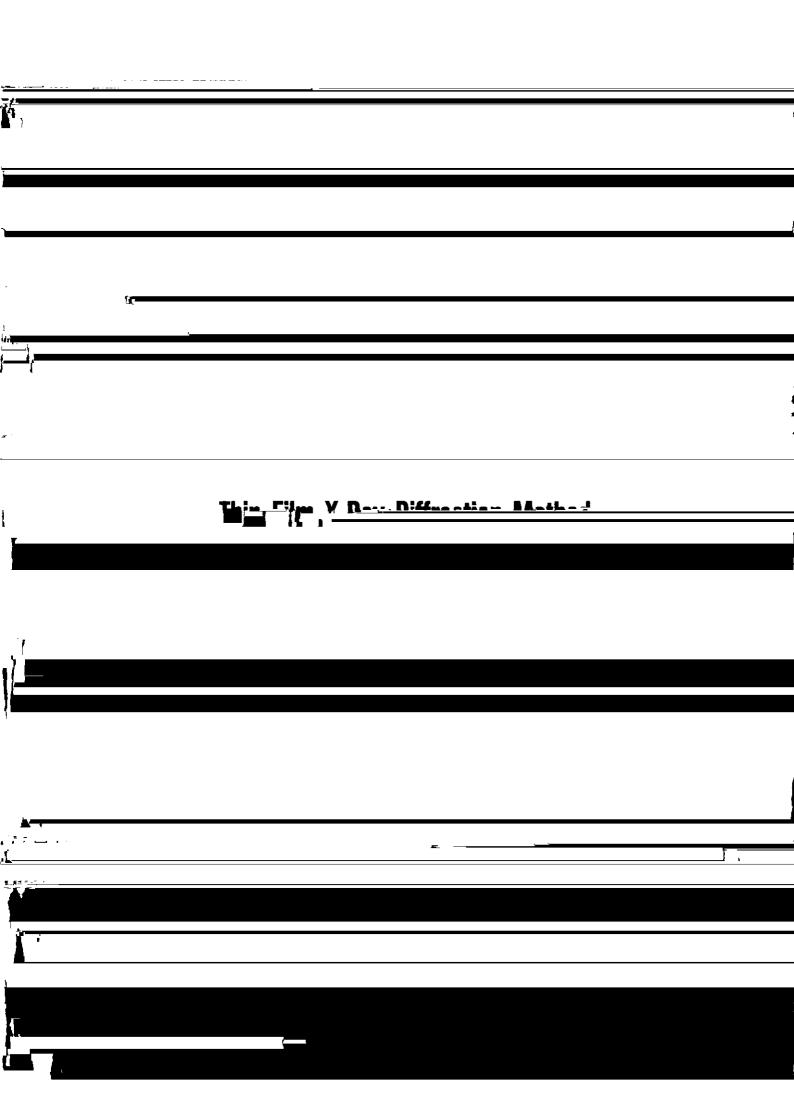
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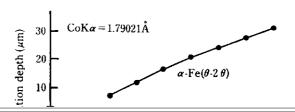
Advanced Technologies of Iron and Steel, Commemorating the 20th Anniversary of the Technical Research Division



2.2 Diffraction X-Ray Intensity and Penetration Depth

Diffraction X-ray intensities (I_r) obtained in the TFXD method are calculated by Eq. (1) by giving the linear absorption coefficient of the substance, film thickness, incident angle, and reflection angle. ^{5,6)}

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where I_0 : Diffraction X-ray intensity per unit volume without absorption

- S: Sectional area of incident X-ray beam flux
- α: Angle formed between specimen and incident X-ray beam
- β: Angle formed between specimen and X-ray detector
- μ : Linear absorption coefficient of specimen
- t: Thickness of specimen

Figure 2 shows the dependence of incident angle on the diffraction X-ray intensity for a 100-nm thick speci-

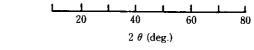


Fig. 3 Effective penetration depth changes with incident angles by the θ -2 θ diffraction method and TFXD ($\alpha = 2.5$)

where R_x : Diffraction X-ray intensity ratio obtained from a sufficiently thick specimen and a thin



