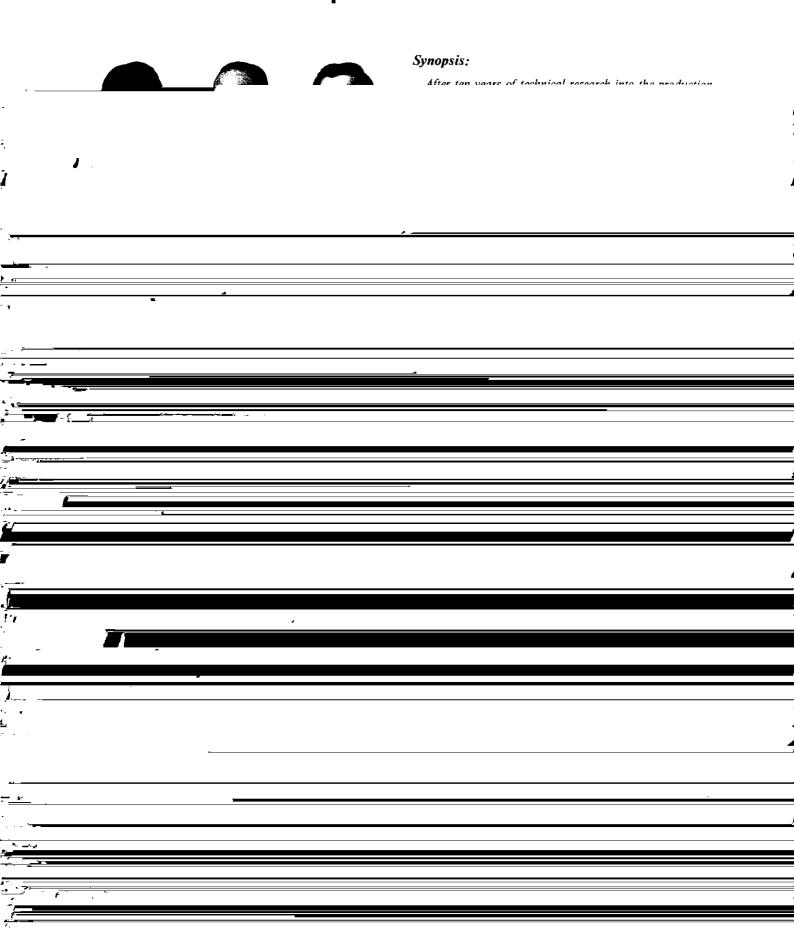
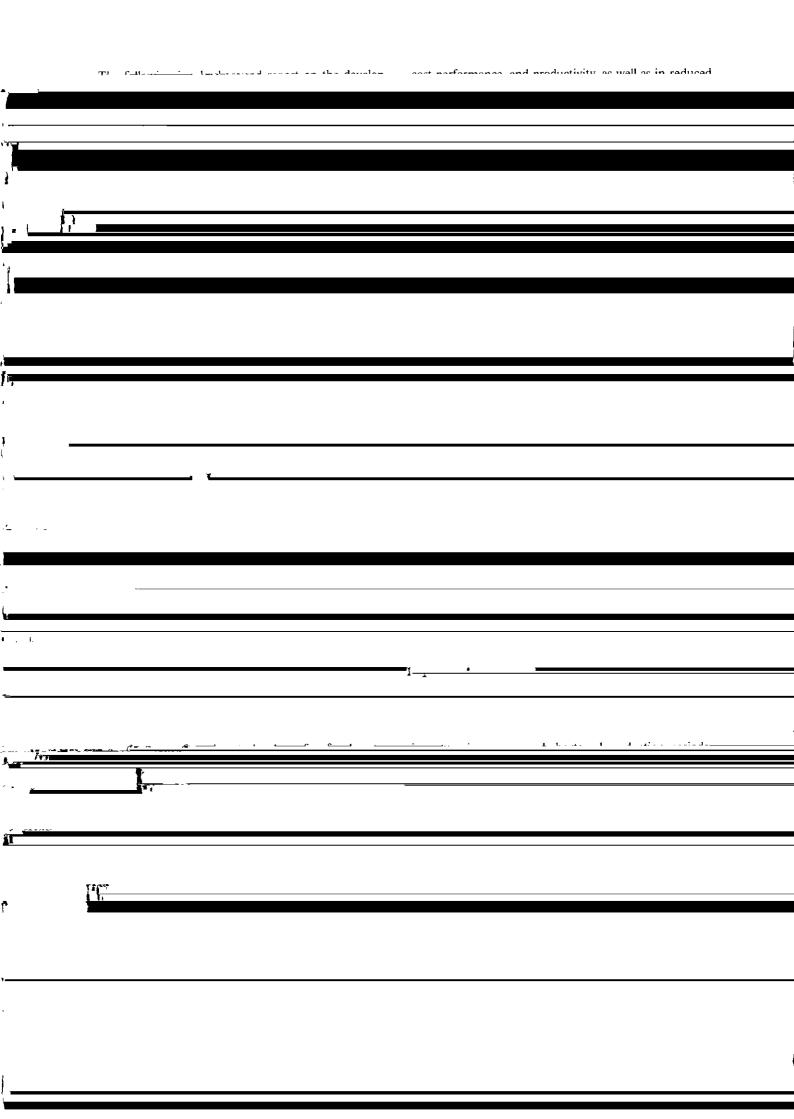
Development of Fixed Outer Dimension H-Shapes "Super HISLEND-H"*





nesses vary within the same series (nominal dimen-(Edging mill:caliber type) sions) of H-shapes, which means that the outer dimen-(Rougher universal mill) Web guide sions of the product will necessarily vary when the Intermediate guide U_F
(Finishing inner dimensions are fixed. A comparison of H-shapes with fixed inner dimen-المنابية المنيا فللم أفلا بليت

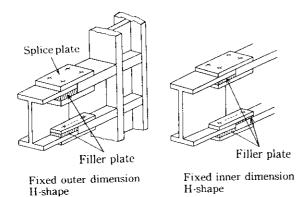


Fig. 4 Application of fixed inner and outer dimension H-shape

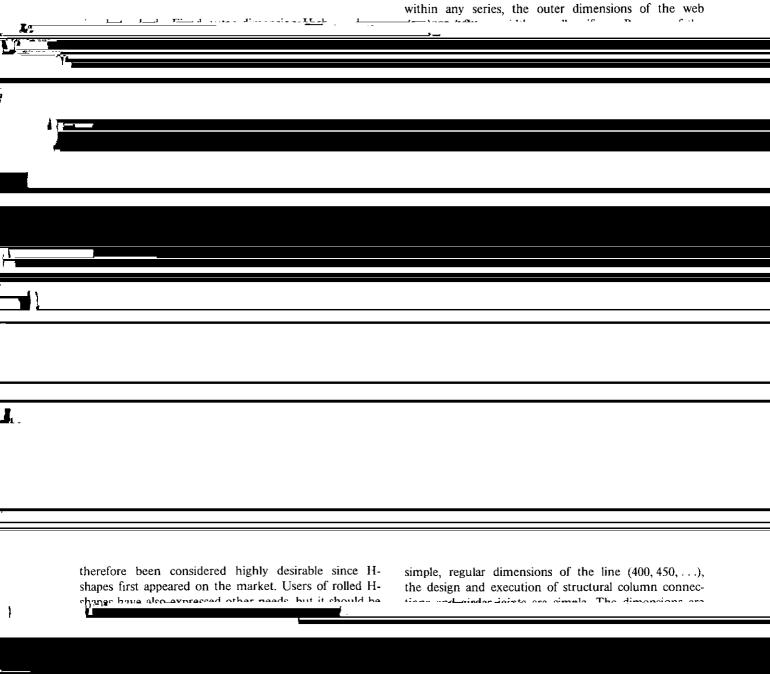
3 Development of Fixed Outer Dimension H-

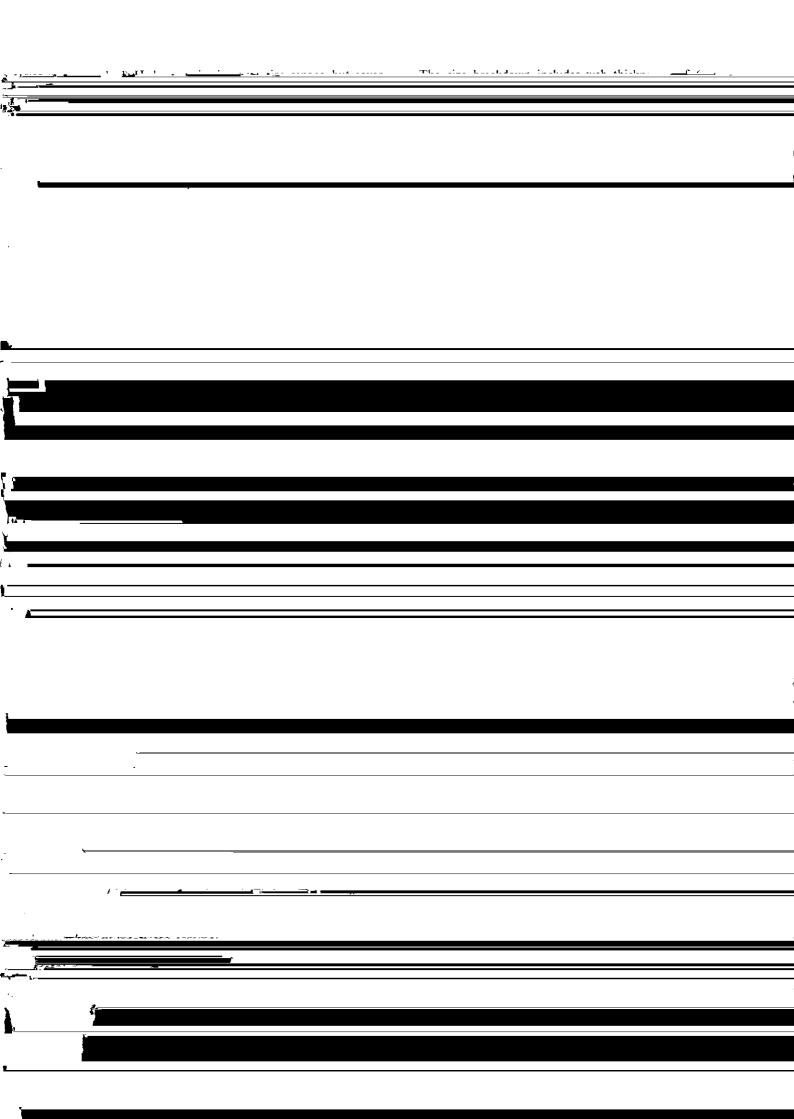
3.1 Features of New Product

The most important feature of the new line of Hshapes, which is called Super HISLEND-H, is that all outer dimensions are uniform within each series, as shown in Fig. 3. This solved one fundamental problem with conventional H-shapes, but the new line was also designed to meet several other user requirements. The main improvements incorporated into the product design concept are discussed below.

3.1.1 Fixed outer dimensions

Outer dimensions are fully fixed. In other words, within any series, the outer dimensions of the web





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