

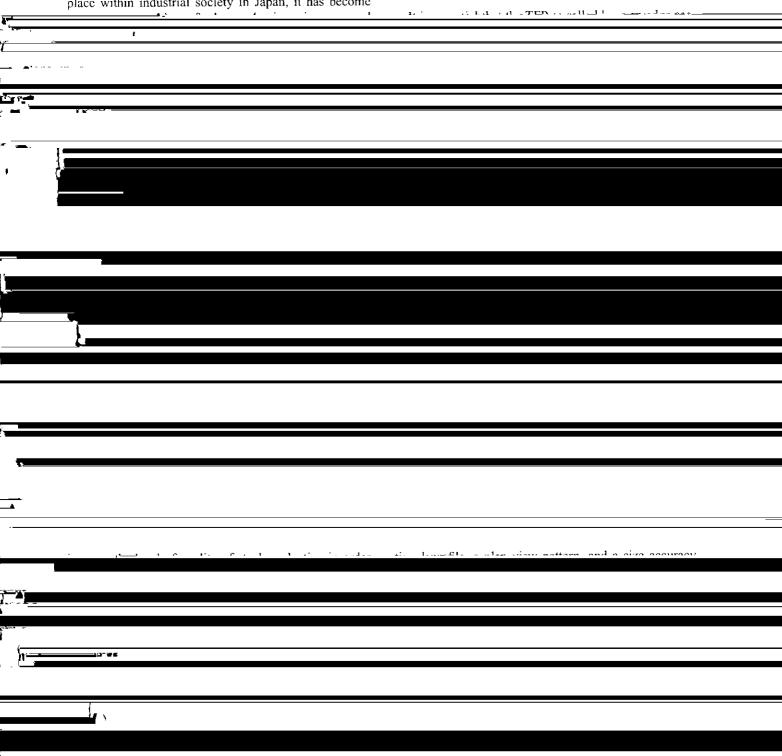
## **Production of Trimming Free Thick Plates\***

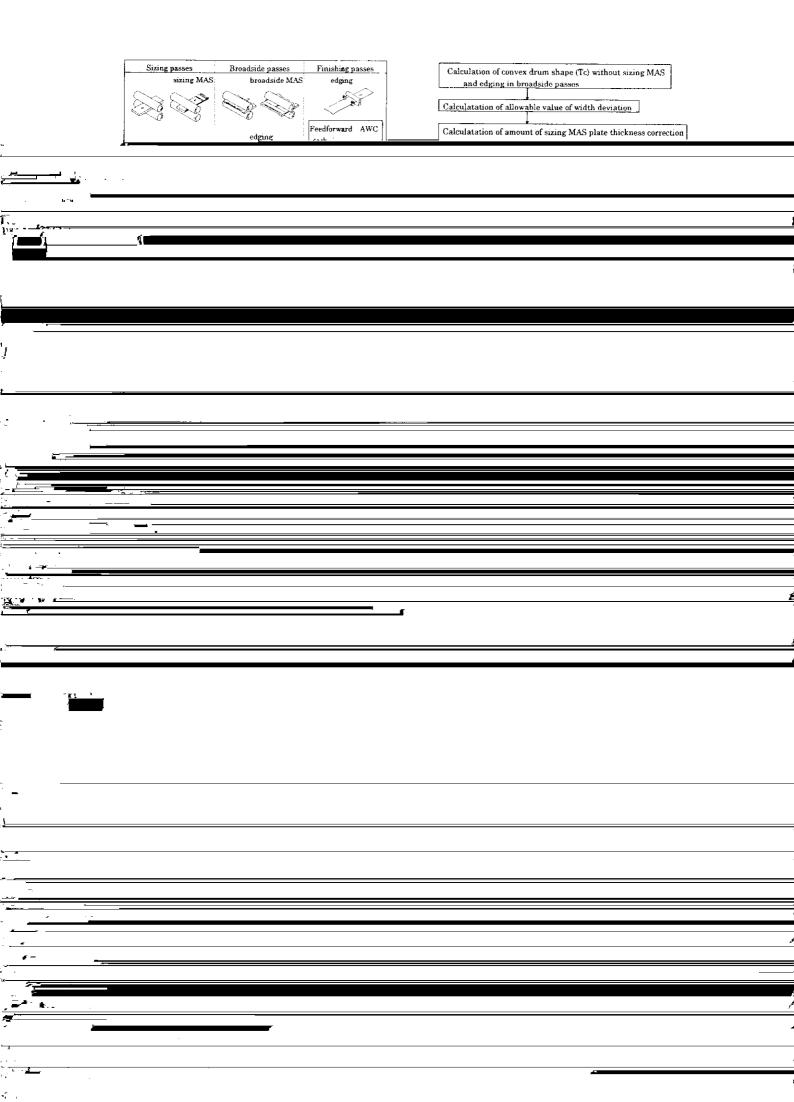
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## 1 Preface

With the maturation and structural changes taking place within industrial society in Japan, it has become

2 Required Conditions and Technical Details of the TFP Process





Slab dimentions: 310 mm×2240mm×4410mm Plate dimentions: 20.74mm×2787mm×53970mm Broadside rolling ratio: 1.24 Longitudinal rolling ratio: 12.24