



Calculation of convex drum shape (Tc) without sizing MAS and edging in broadside passes

Calculation of allowable value of width deviation

Calculation of amount of sizing MAS plate thickness correction

Slab dimensions : 310 mm × 2240mm × 4410mm
Plate dimensions : 20.74mm × 2787mm × 53970mm
Broadside rolling ratio : 1.24
Longitudinal rolling ratio : 12.24

20-118

