

Figure 2.1.2 shows the microstructure of the material after heat treatment.

2.1.2 Test results after heat treatment

The test results after heat treatment are shown in Figure 2.1.2. The microstructure of the material after heat treatment is shown in Figure 2.1.2. The microstructure of the material after heat treatment is shown in Figure 2.1.2.

Figure 2.1.2

The test results after heat treatment are shown in Figure 2.1.2. The microstructure of the material after heat treatment is shown in Figure 2.1.2. The microstructure of the material after heat treatment is shown in Figure 2.1.2.

Figure 2.1.3

The test results after heat treatment are shown in Figure 2.1.3. The microstructure of the material after heat treatment is shown in Figure 2.1.3. The microstructure of the material after heat treatment is shown in Figure 2.1.3.

2.2 C ed C

Continuous cooling transformation (CCT) diagrams are essential tools for understanding the microstructural evolution of steels during cooling. The diagrams show the relationship between cooling rate and the resulting phase structure. For steels with or without Mo addition, the CCT diagrams illustrate how the presence of Mo affects the transformation kinetics, particularly the stability of the austenite phase and the formation of bainite and martensite. The diagrams typically plot cooling rate (K/s) on the y-axis against the logarithm of time (s) on the x-axis. The regions are labeled as austenite (A), ferrite (F), pearlite (P), bainite (B), and martensite (M). The addition of Mo generally shifts the CCT curves to the right, indicating that higher cooling rates are required to achieve the same microstructure compared to Mo-free steels.

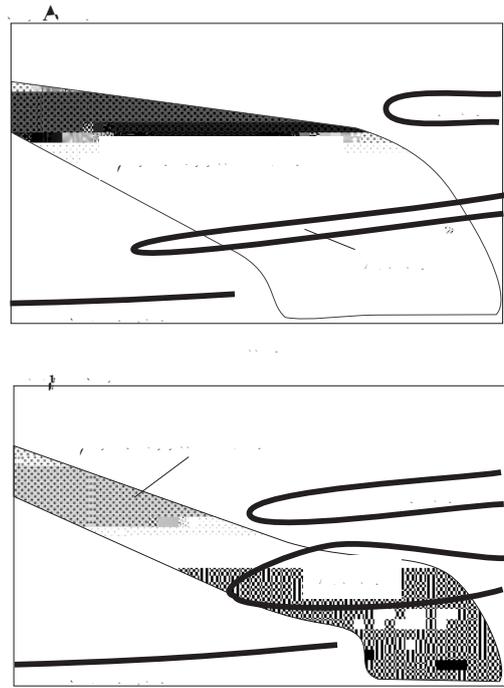


Fig.5 Continuous cooling transformation diagrams of steels with or without Mo adding

F 4.5

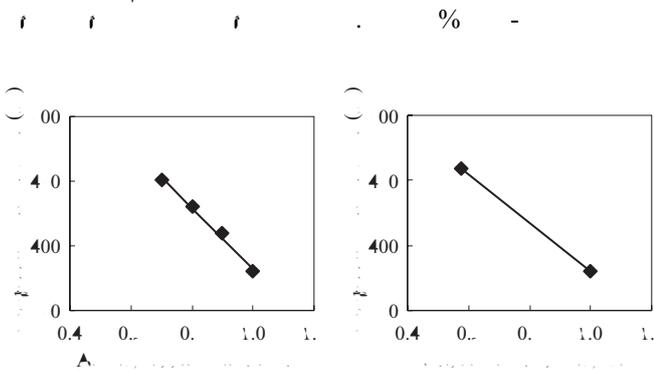


Fig.4 Effect of cooling time and velocity of blast air on the finish cooling temperature

2.3 De e e f 4-R b S ea Re f e e  
E ce e Ba a ce f  
C c e B d S a d  
Be d D c

The CCT diagrams for steels with and without Mo addition show that the addition of Mo significantly affects the transformation kinetics. The Mo-free steel exhibits a higher CCT curve, indicating that higher cooling rates are required to achieve the same microstructure compared to the Mo-added steel. The Mo-added steel shows a lower CCT curve, indicating that lower cooling rates are sufficient to achieve the same microstructure. This is due to the Mo atoms acting as nucleation sites for the transformation, thereby increasing the transformation rate. The diagrams also show that the addition of Mo shifts the CCT curves to the right, indicating that higher cooling rates are required to achieve the same microstructure compared to Mo-free steels.



